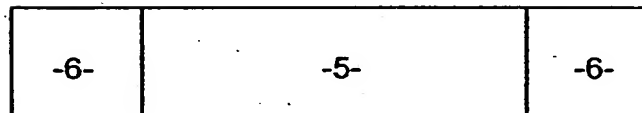
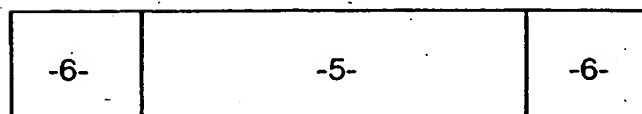
**FIGURE 1A****FIGURE 1B****FIGURE 1C**

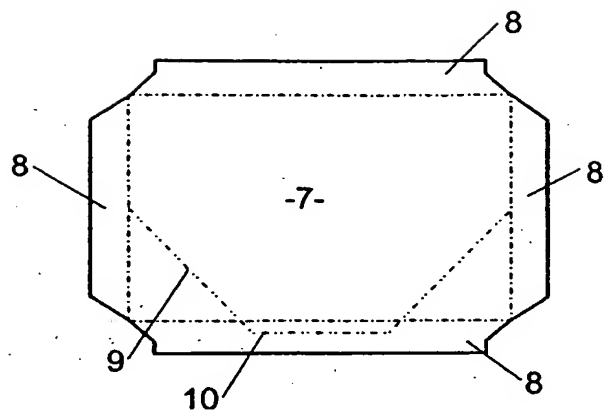


FIGURE 1D

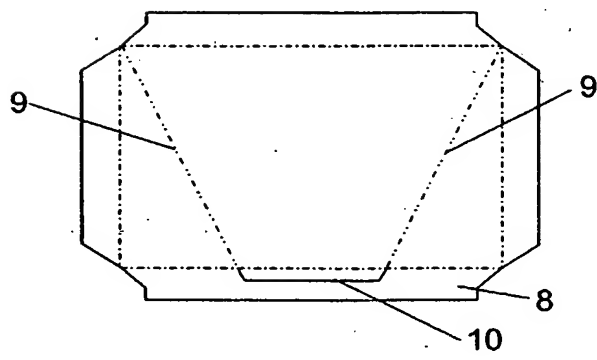


FIGURE 1DD

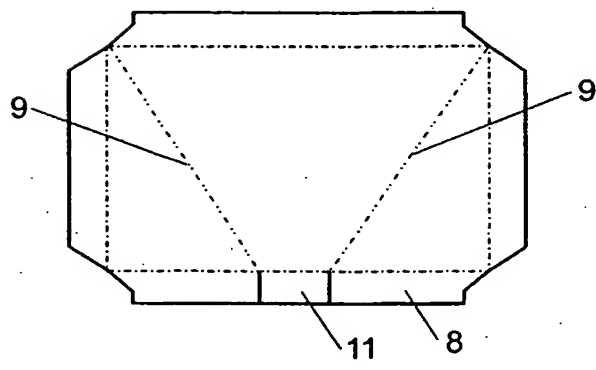


FIGURE 1DDD

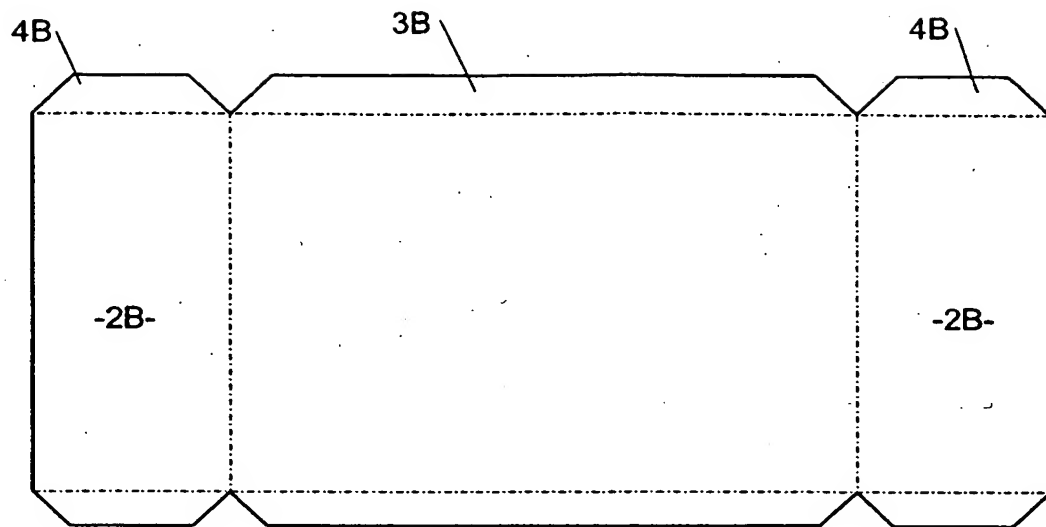


FIGURE 2A

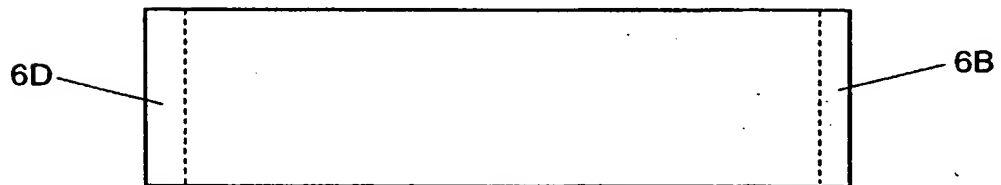


FIGURE 2B

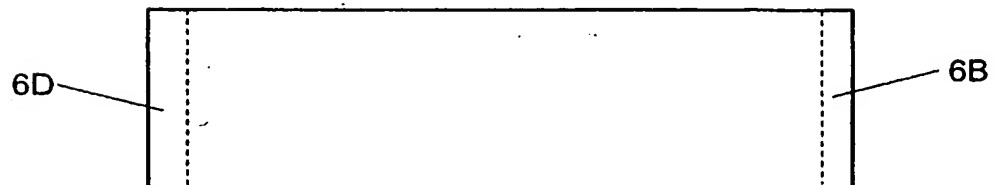
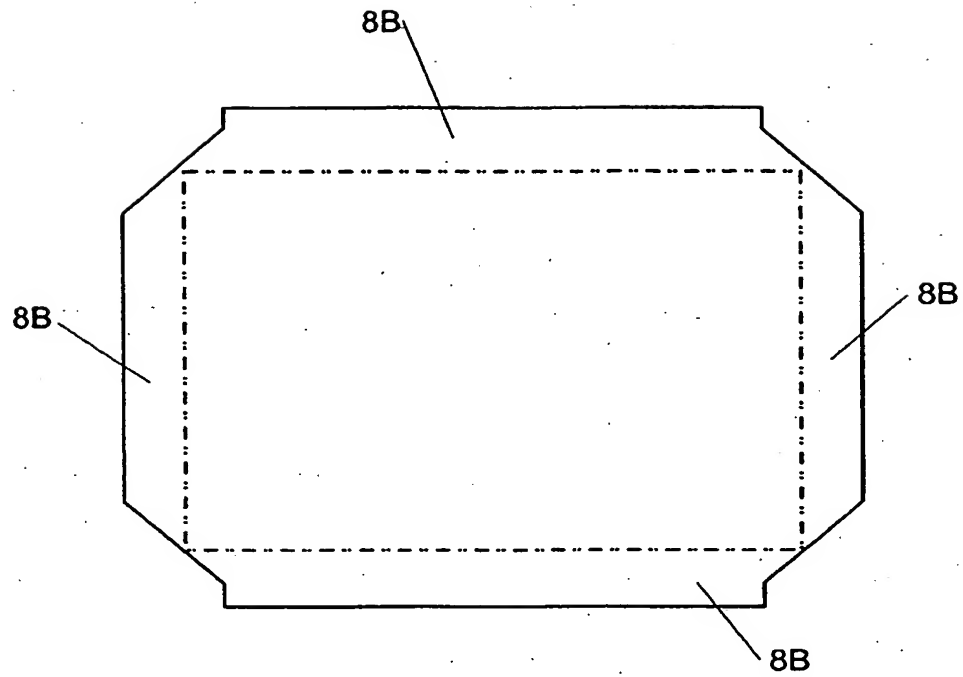


FIGURE 2C

**FIGURE 2D**

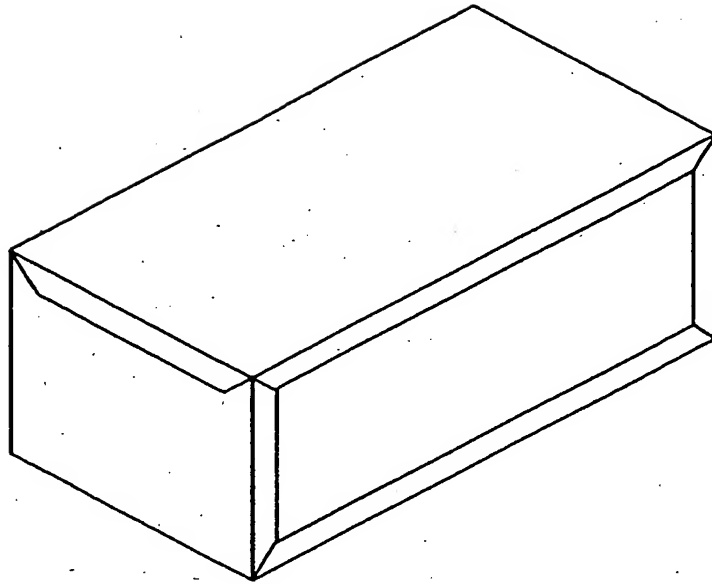


FIGURE 3

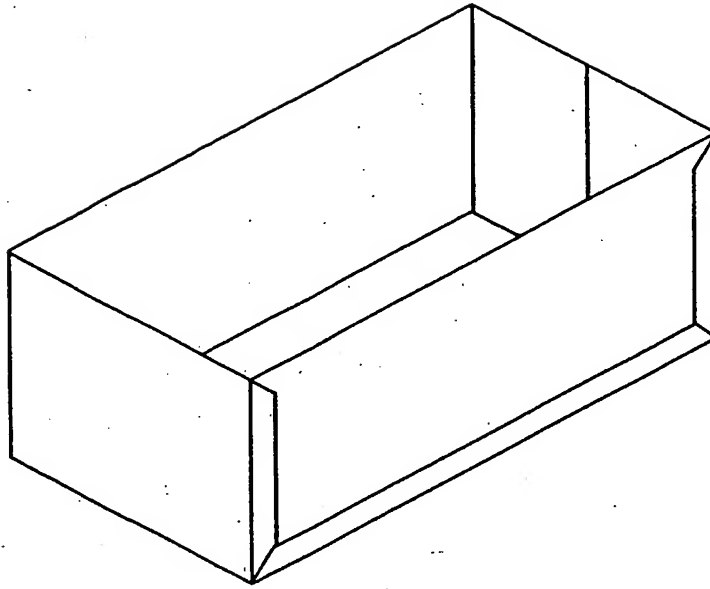


FIGURE 4

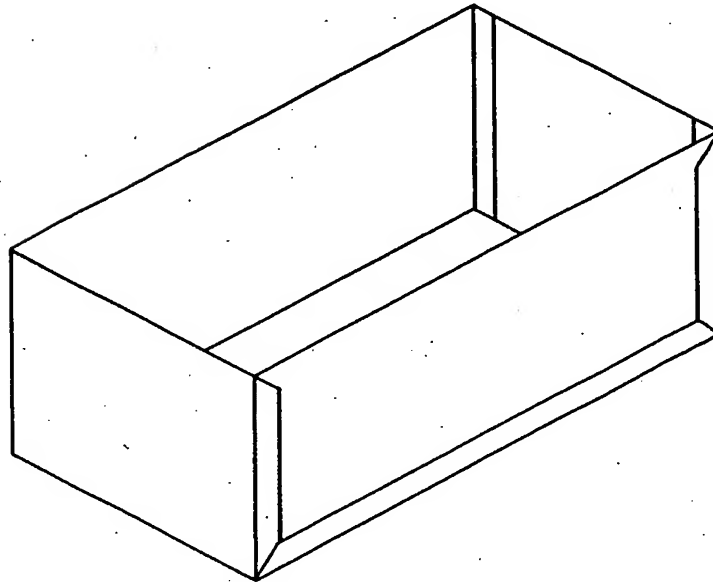
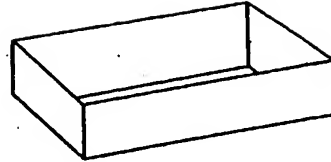
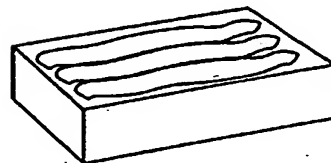


FIGURE 5

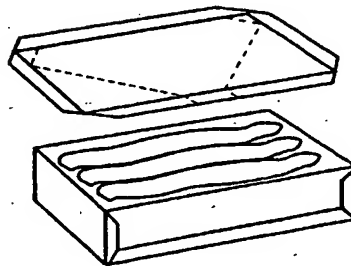
Case Erecting



Case Packing



Case Lidding



Access to
Product
Reclosure

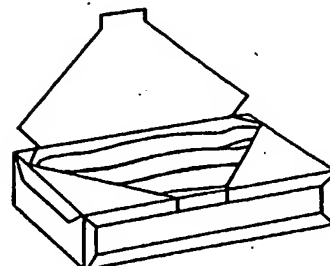
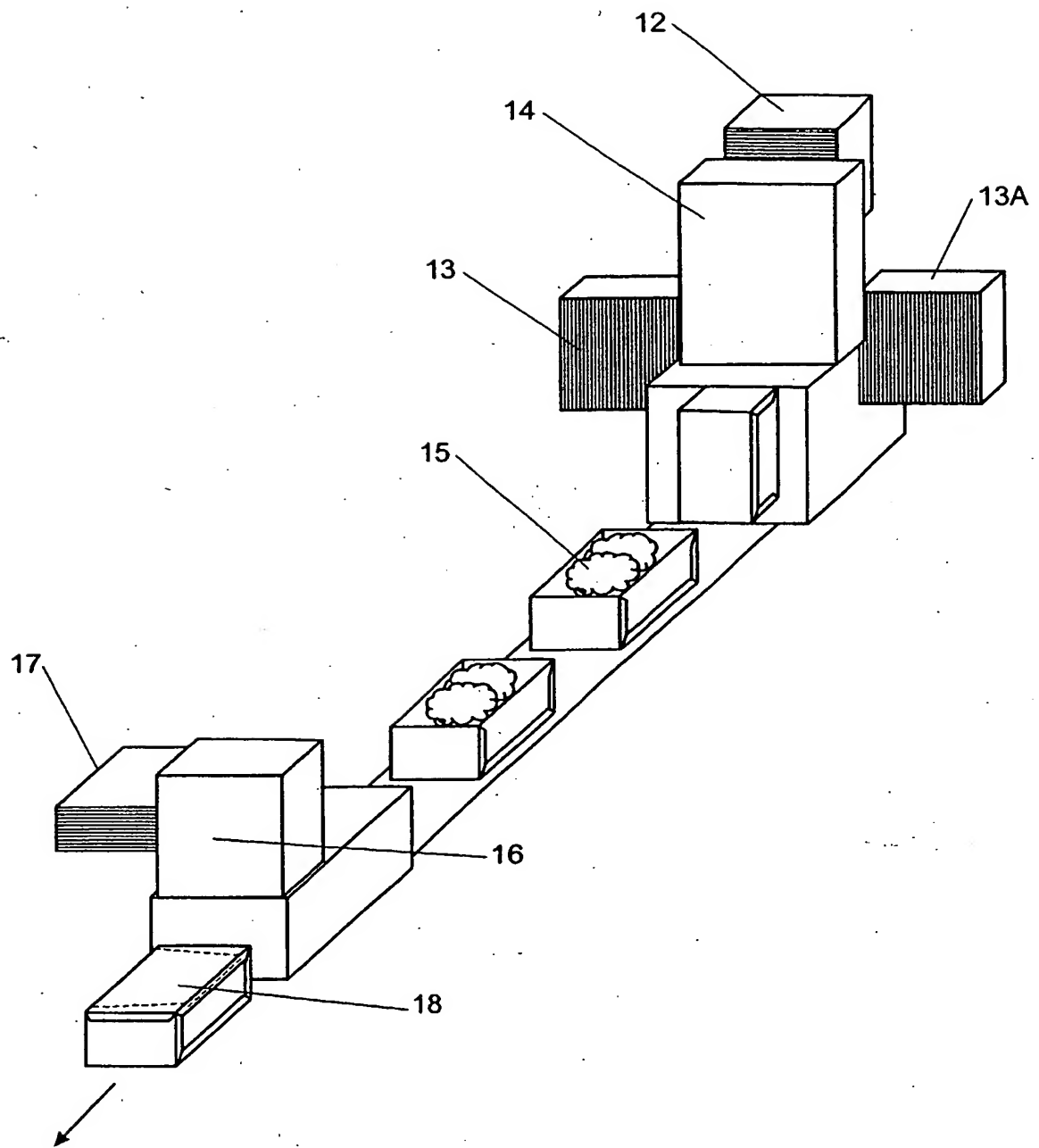


FIGURE 6

**FIGURE 7**